



TRANSLATOR'S VERIFICATION

I hereby declare and state that I am knowledgeable of each of the Japanese and English languages and that I made and reviewed the attached translation of the attached Patent Application NO. 10/650045 filed on August 28, 2003 from the Japanese language into the English language, and that I believe my attached translation to be accurate, true and correct to the best of my knowledge and ability.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of this application or any patent issued thereon.

November 12, 2003  
Date

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**TITLE OF THE INVENTION**

IMAGE FORMATION DEVICE AND IMAGE FORMATION METHOD

**BACKGROUND OF THE INVENTION****5 1. Field of the Invention**

The present invention relates to an image formation device and an image formation method. More specifically, the invention relates to an image formation device that fixes toner images, which are transferred with toners of multiple colors onto a recording medium, such as paper, so as to form a color image, and a corresponding image formation method.

**2. Description of the Prior Art**

There are known image formation devices that are capable of forming both color images and monochromatic images, for example, color laser printers and color photocopiers. This image formation device forms a monochromatic image with only the toner of black color, in response to selection of formation of a monochromatic image through operations of an operation panel.

20 The prior art image formation device carries out an identical series of processing for formation of a color image and for formation of a monochromatic image, while the amount of toner used for formation of the monochromatic image is less

than that used for formation of the color image. This applies unnecessary, excessive loads onto the respective constituents of the image formation device and thereby accelerates deterioration of the constituents.

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#### **SUMMARY OF THE INVENTION**

An image formation device and a corresponding image formation method of the invention aim to ensure adequate formation of color images and monochromatic images. The image formation device and the corresponding image formation method of the invention also aim to prevent excessive deterioration of constituents of the image formation device.

In order to achieve at least a part of the above aim, the image formation device of the present invention is constructed as follows.

An image formation device of the present invention is a device that fixes toner images, which are transferred with toners of multiple colors onto a recording medium, such as paper, so as to form a color image, the image formation device including: a specification module that specifies either formation of a composite color image or formation of a monochromatic image; and a control module that, when the specification module specifies formation of the composite

color image, controls to selectively adapt a fixation process, which fixes the transferred toner image on the recording medium, for formation of the composite color image, while controlling to selectively adapt the fixation process for formation of the 5 monochromatic image when the specification module specifies formation of the monochromatic image.

The image formation device of the invention specifies either formation of a composite color image or formation of a monochromatic image and controls to adapt the fixation 10 process for formation of the composite color image or for formation of the monochromatic image, based on the result of the specification. This arrangement ensures the adequate processing for formation of the composite color image or for formation of the monochromatic image, thus effectively 15 preventing excessive deterioration of constituents involved in the fixation process. The formation of the composite color image or the formation of the monochromatic image may be specified, based on external information like printing instruction information and image data input from a computer 20 connecting with the image formation device or input through operations of an operation panel of the image formation device or based on internal information like setting information of the image formation device.

In one modified structure, the image formation device of the invention may further include an information acquisition module that acquires information on color of toner filled in each toner cartridge from each of storage elements mounted on 5 multiple toner cartridges, which are attached to the image formation device. In this modified structure, the specification module may specify formation of the composite color image or formation of the monochromatic image, based on the information on the color of toner acquired by the 10 information acquisition module. In this modified structure, the composite color image may be formed with toners of at least three primary colors, cyan, magenta, and yellow, and the specification module may specify formation of the composite color image when the colors of toners filled in the multiple 15 toner cartridges include all of the three primary colors, while specifying formation of the monochromatic image when the colors of toners filled in the multiple toner cartridges exclude at least one of the three primary colors. In the modified structure, further, the specification module may specify 20 formation of the composite color image when the colors of toners filled in the multiple toner cartridges include any color other than black, while specifying formation of the monochromatic image when the colors of toners filled in the multiple toner

cartridges are all black.

In the image formation device of the invention, the control module may control to carry out the fixation process at a first fixation temperature when the specification module 5 specifies formation of the composite color image, while controlling to carry out the fixation process at a second fixation temperature, which is lower than the first fixation temperature, when the specification module specifies formation of the monochromatic image. The control module may further 10 control to carry out the fixation process at a first fixation pressure when the specification module specifies formation of the composite color image, while controlling to carry out the fixation process at a second fixation pressure, which is lower than the first fixation pressure, when the specification module 15 specifies formation of the monochromatic image. The control module may still further control to carry out the fixation process at a setting of a first revolving frequency to a preliminary revolving frequency of a fixation roller when the specification module specifies formation of the composite 20 color image, while controlling to carry out the fixation process at a setting of a second revolving frequency, which is lower than the first revolving frequency, to the preliminary revolving frequency of the fixation roller when the

specification module specifies formation of the monochromatic image. The settings of the fixation temperature, the fixation pressure, and the preliminary revolving frequency of the fixation roller in the case of formation of the monochromatic image are lower than the settings in the case of formation of the composite color image. This is because the amount of toner to be fixed on paper or another recording medium for formation of the monochromatic image is less than that for formation of the composite color image.

10 The technique of the present invention is not restricted to the image formation device described above, but is also applicable to an image formation method that fixes toner images, which are transferred with toners of multiple colors onto a recording medium so as to form a color image.

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#### **BRIEF DESCRIPTION OF THE DRAWINGS**

Fig.1 schematically illustrates the structure of a color laser printer 60 in one embodiment;

20 Fig.2 shows the electrical connection of the controller 70 with each of the storage elements 50;

Fig. 3 is an enlarged view illustrating the fixation unit 68;

Fig. 4 is a flowchart showing a fixation adjustment

routine; and

Fig. 5 is a flowchart showing a fixation routine.

#### **DESCRIPTION OF THE PREFERRED EMBODIMENTS**

5 One preferred embodiment of the invention is discussed below. Fig. 1 schematically illustrates the structure of a color laser printer 60 functioning as an image formation device in one embodiment of the invention. The color laser printer 60 of the embodiment is constructed as a full-color 10 electrophotographic image formation device that adopts a single photoreceptor system and an intermediate transfer system. As illustrated, the color laser printer 60 includes an exposure unit 62 that irradiates the charged photoreceptor 63 with laser and thereby forms color-separated images of four 15 colors, cyan (C), magenta (M), yellow (Y), and black (K), as electrostatic latent images on the photoreceptor 63, and a developer unit 61 that develops the electrostatic latent images formed on the photoreceptor 63 as toner images of the respective colors with corresponding color toners respectively fed from 20 toner cartridges 40C, 40M, 40Y, and 40K attached to the developer unit 61. The color laser printer 60 further includes a primary transfer unit 71 that transfers the toner images of the respective colors developed on the photoreceptor 63 onto

a transfer belt 64 in an overlapping manner to form a composite color toner image, a feeder unit 66 that conveys printing paper from a paper cassette 65, a secondary transfer unit 67 that further transfers the composite color toner image formed on 5 the transfer belt 64 onto the conveyed printing paper, a fixation unit 68 that fixes the transferred composite color toner image on the printing paper and delivers the printing paper with the fixed composite color toner image, and a controller 70 that controls all the operations of the color 10 laser printer 60.

The developer unit 61 is rotatable to make each of the toner cartridges 40C, 40M, 40Y, and 40K attached to the developer unit 61 face the photoreceptor 63. The toner cartridges 40C, 40M, 40Y, and 40K respectively have storage 15 elements 50C, 50M, 50Y, and 50K. The controller 70 reads information on the color of toner filled in each toner cartridge via a movable connector 69, which connects with each of the storage elements 50 moved to be located at a lower right position in the drawing. Fig. 2 shows the electrical 20 connection of the controller 70 with each of the storage elements 50. As illustrated, the storage element 50 includes a memory cell 52 that stores data, a read-write controller 54 that controls operations of reading and writing data from and

into the memory cell 52, and an address counter 56 that counts up in the process of data transmission to and from the controller 70 of the color laser printer 60 via the read-write controller 54 in response to a clock signal CLK. An EEPROM 5 is a typical example of the storage element 50.

Fig. 3 is an enlarged view schematically illustrating the fixation unit 68. As illustrated, the fixation unit 68 has a fixation roller 80 and a pressure roller 84 and is controlled by the controller 70. The fixation roller 80 includes a heater 82, such as a halogen lamp, that generates heat through power supply, and rotates with driving force of a motor 72. The pressure roller 84 is formed to have an elastic layer of, for example, rubber surrounding a metal shaft 86 of, for example, aluminum or iron, and is supported in a rotatable 15 manner to be in contact with the fixation roller 80. A temperature sensor 89, such as a thermistor, is attached to the fixation roller 80 to measure the surface temperature of the fixation roller 80 heated by the heater 82. The observed surface temperature is input into the controller 70 via a signal 20 line and an input port (not shown). The pressure roller 84 has a pressurization unit 91, where a spring 87 having one end supported by a support member 88 presses the pressure roller 84 against the fixation roller 80. The support member 88 is

designed to be movable between a position Po1 and a position Po2 by the functions of an actuator 74. This positional change regulates the pressing force of the spring 87 to press the pressure roller 84 against the fixation roller 80. The 5 controller 70 receives the observed surface temperature of the fixation roller 80 mentioned above and other input signals (for example, a printing instruction signal given by an operator) and executes actuation control of the motor 72 and the actuator 74 and power supply control of the heater 82, based on these 10 input signals. In the fixation unit 68 thus constructed, when a sheet of printing paper 90 with a composite color toner image transferred thereon is fed in the direction of an arrow to a nip between the fixation roller 80 rotating in the direction of an arrow and the pressure roller 84 driven with friction, 15 the composite color toner image transferred on the surface of the printing paper 90 is heated and pressurized to be fixed thereon by means of the fixation roller 80, which is heated to a preset temperature by the heater 82, and the pressure roller 84, which is regulated to a preset pressing force by 20 the pressurization unit 91.

The controller 70 is constructed as a microprocessor including a CPU and controls an operation of reading color information of the toner from the storage element 50, actuation

of the fixation unit 68, and a variety of other operations of the respective constituents of the color laser printer 60. The exposure unit 62, the primary transfer unit 71, the feeder unit 65, and the secondary transfer unit 67 are identical with those 5 included in conventional color laser printers and color photocopiers and are not specifically described here.

The following describes the operations of the color laser printer 60 in the embodiment and specifically a fixation process of fixing a toner image transferred on the printing paper with the fixation unit 68 and a process of setting control parameters used for the fixation process. Fig. 4 is a flowchart 10 showing a fixation adjustment routine, which is executed by the controller 70 in response to a power ON operation of the color laser printer 60 or in response to attachment of the toner 15 cartridge 40 to the color laser printer 60. The fixation adjustment routine sets control parameters used for the fixation process discussed later. When the fixation adjustment routine starts, the controller 70 first reads color 20 information of the toner filled in the toner cartridge 40 from the storage element 50 of the toner cartridge 40 attached to the color laser printer 60 (step S100). According to a concrete procedure, the controller 70 outputs a read signal to the read-write controller 54 of the storage element 50 of the toner

cartridge 40 connecting with the movable connector 69 of the color laser printer 60.

The controller 70 subsequently determines whether toners of cyan (C), magenta (M), and yellow (Y) are all included in 5 the toner filled in the toner cartridge 40 attached to the color laser printer 60, based on the read-out color information of the toner (step S110). When the toners of all these colors are included in the toner cartridge 40, the controller 70 specifies formation of a composite color image, sets parameter 10 values for a color image (fixation temperature  $T_c$ , fixation pressure  $P_c$ , and preliminary revolving frequency  $R_c$ ) to control parameters of the fixation process (a fixation temperature  $T$ , a fixation pressure  $P$ , and a preliminary revolving frequency  $R$ ), and writes the settings of the control parameters at a 15 preset address in a RAM (not shown) of the controller 70 (steps S120 and S140). When the toners of all these colors are not included in the toner cartridge 40, that is, when any of the toners of cyan (C), magenta (M), and yellow (Y) is absent, on the other hand, the controller 70 specifies formation of a 20 monochromatic image, sets parameter values for a monochromatic image (fixation temperature  $T_m$ , fixation pressure  $P_m$ , and preliminary revolving frequency  $R_m$ ) to the control parameters of the fixation process, and writes the settings of the control

parameters at the preset address in the RAM (steps S130 and S140). After the processing, the fixation adjustment routine is terminated. Here the fixation temperature  $T$  represents the surface temperature of the fixation roller 80 to fix the toner image on the printing paper. The fixation pressure  $P$  represents the pressure acting on the nip between the pressure roller 84 and the fixation roller 80 to fix the toner image on the printing paper. The preliminary revolving frequency  $R$  represents the number of preliminary rotations to preheat the fixation roller 80 and the pressure roller 84. The parameter values for the monochromatic image are set, such that the fixation temperature  $T_m$  is lower than the fixation temperature  $T_c$  for the color image (for example,  $T_c = 190^\circ\text{C}$  and  $T_m = 140^\circ\text{C}$ ), the fixation pressure  $P_m$  is lower than the fixation pressure  $P_c$  for the color image, and the preliminary revolving frequency  $R_m$  is lower than the preliminary revolving frequency  $R_c$  (for example,  $R_c = 20$  rotations and  $R_m = 10$  rotations). In the case of formation of a monochromatic image, the toner image to be fixed on the printing paper is formed with only the toner of black (K). The amount of toner used for formation of a monochromatic image is thus less than the amount of toner used for formation of a color image. Namely the toner image for formation of the monochromatic image can be fixed at the lower

fixation temperature and under the lower fixation pressure, compared with the toner image for formation of the color image. The lower fixation temperature requires the less number of preliminary rotations for preheating. In the structure of the 5 embodiment, the positions Po1 and Po2 of the support member 88 are adjusted to give the fixation pressure  $P_c$  for the color image at the position Po1 and to give the fixation pressure  $P_m$  for the monochromatic image at the position Po2.

The following describes the fixation process to fix the 10 toner image transferred on the printing paper with the fixation unit 68. Fig. 5 is a flowchart showing a fixation routine, which is executed by the controller 70 when the controller 70 receives image data and starts formation of an image. When 15 the fixation routine starts, the controller 70 first reads the settings of the control parameters (the fixation temperature  $T$ , the fixation pressure  $P$ , and the preliminary revolving frequency  $R$ ) from the RAM (step S200). These control parameters have been set in advance corresponding to formation 20 of the color image or formation of the monochromatic image by the fixation adjustment routine.

The controller 70 changes the pressing force of the pressure roller 84 against the fixation roller 80, based on the read-out setting of the fixation pressure  $P$  (step S210).

When the setting of the fixation pressure  $P$  is equal to the parameter value  $P_c$  for the color image, the support member 88 is located at the position  $P_{01}$ . When the setting of the fixation pressure  $P$  is equal to the parameter value  $P_m$  for the 5 monochromatic image, on the other hand, the support member 88 is located at the position  $P_{02}$ . The spring 87 is compressed to a greater degree under the parameter value  $P_c$  for the color image than that under the parameter value  $P_m$  for the monochromatic image. The compression of the spring 87 to the 10 greater degree increases the pressing force of the pressure roller 84 against the fixation roller 80, which is produced by the elastic power of the spring 87.

The controller 70 subsequently supplies power to the heater 82 to heat the fixation roller 80 (step S220), and 15 preliminarily rotates the fixation roller 80 for preheating the fixation roller 80 and the pressure roller 84 (step S230). Here the number of the preliminary rotations is identical with the preliminary revolving frequency  $R$  read out at step S200.

After preheating the fixation roller 80 and the pressure 20 roller 84 by the preliminary rotations, the controller 70 activates the temperature sensor 89 to measure a surface temperature  $T^*$  of the fixation roller 80 (step S240) and compares the observed surface temperature  $T^*$  with the fixation

temperature  $T$  read out at step S200 (step S250). When the observed surface temperature  $T^*$  has not yet reached the fixation temperature  $T$  (in the case of  $T^* < T$ ), the controller 70 waits for a preset time period (for example, for 2 seconds) 5 and goes back to step S240 to measure the surface temperature  $T^*$  again. When the observed surface temperature  $T^*$  has reached the fixation temperature  $T$  (in the case of  $T^* \geq T$ ) by the preliminary rotations of the fixation roller 80 and the heat generated by the heater 82, the controller 70 cuts off the power 10 supply to the heater 82 (step S270) and makes the printing paper with the toner image transferred thereon pass through the nip formed between the fixation roller 80 and the pressure roller 84 to apply heat and pressure onto the printing paper and thereby fix the toner image on the printing paper (step S280). 15 The fixation routine is here terminated. While the processing of step S270 is completed in this fixation routine (that is, while the observed surface temperature  $T^*$  of the fixation roller 80 has reached the fixation temperature  $T$  and the power supply to the heater 82 is cut off), the electrostatic latent 20 image, which is formed on the photoreceptor 63 based on image data input into the controller 70, is developed and primarily transferred as a toner image on the transfer belt 64 and is then secondarily transferred onto the printing paper by the

secondary transfer unit 67. The printing paper with the secondarily transferred toner image thereon is fixed at step S280.

As described above, the color laser printer 60 of the embodiment reads the color of toner filled in the toner cartridge 40 from the storage element 50 of the toner cartridge 40, specifies formation of a composite color image or formation of a monochromatic image, sets the control parameters of the fixation process by the fixation unit 68 according to the result of the specification, and carries out the fixation process with the settings of the control parameters. The arrangement of the embodiment ensures adequate fixation for formation of the composite color image or for formation of the monochromatic image. This desirably relieves the load on the constituents of the fixation unit 68 in the case of formation of the monochromatic image and prevents the excessive deterioration of the constituents. The arrangement also ensures easy specification of either formation of the composite color image or formation of the monochromatic image, based on the information on the color of toner read from the storage element 50 of the toner cartridge 40.

The movable connector 69 included in the color laser printer 60 of the embodiment corresponds to the information

acquisition module of the invention. The controller 70 executing the fixation adjustment process and the fixation process corresponds to the specification module and the control module of the invention.

5       The color laser printer 60 of the embodiment determines whether the toners of cyan (C), magenta (M), and yellow (Y) are all included in the toner filled in the toner cartridge 40 attached to the color laser printer 60, based on the color information of the toner read from the storage element 50 of 10 the toner cartridge 40, and specifies either formation of a composite color image or formation of a monochromatic image. Another method may alternatively be applied to specify formation of the composite color image or formation of the monochromatic image, as long as the specification is based on 15 the read-out color information of the toner. One modified procedure may specify formation of a composite color image when the toner of any color other than black (K) is included in the toner filled in the toner cartridge 40 attached to the color laser printer 60, while specifying formation of a monochromatic 20 image when only the toner of black (K) is included. The information on the color of the toner read from the storage element 50 of the toner cartridge 40 may be a serial number or a rot number of the toner cartridge 40. The color of the

toner is identified, based on the read-out serial number or  
rot number.

The color laser printer 60 of the embodiment sets the  
fixation temperature T, the fixation pressure P, and the  
5 preliminary revolving frequency R as the control parameters  
of the fixation process. One possible modification may set  
only one or two among these parameters. The control parameters  
to be set are not restricted to this example. A diversity of  
other control parameters are applicable, as long as they have  
10 different parameter values for formation of a color image from  
those for formation of a monochromatic image.

The color laser printer 60 of the embodiment reads the  
color of the toner from the storage element 50 of the toner  
cartridge 40 and specifies formation of a composite color image  
15 or formation of a monochromatic image. Another method may be  
applied to specify formation of the composite color image or  
formation of the monochromatic image. For example,  
specification of either formation of a composite color image  
or formation of a monochromatic image may be based on printing  
20 instruction information or image data input from a computer  
connecting with the color laser printer 50 or input through  
operations of an operation panel of the laser printer 60.

The color laser printer 60 of the embodiment is

constructed as a full-color electrophotographic image formation device that adopts the single photoreceptor system and the intermediate transfer system. The requirement is simply to read the information on the color of the toner from 5 the storage element 50 of the toner cartridge 40. The technique of the invention is thus also applicable to a color laser printer or a color photocopier constructed as a full-color electrophotographic image formation device that adopts a multiple photoreceptor system or a direct transfer system.

10 The embodiment regards the color laser printer 60 that fixes toner images transferred with toners of multiple colors onto a recording medium, such as paper, so as to form a color image. The technique of the invention is also actualized by a corresponding image formation method of forming a color image 15 in such a way.

The above embodiment is to be considered in all aspects as illustrative and not restrictive. There may be many modifications, changes, and alterations without departing from the scope or spirit of the main characteristics of the present 20 invention. All changes within the meaning and range of equivalency of the claims are therefore intended to be embraced therein.